



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2803-042
Job Sheet 196312



Part No: D2803-042

Job Qty: 2 pcs

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/11/19

Job Tracking No:

Due Date: 7/12/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP F 05.03.30 MS21043-3 was MS21042L3 KJ/JLM IPP REV:G 16.06.23 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	7/12/19		0.00	0.17	Small Fab - 1		Smb 19/8/19
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	7/12/19		0.00	0.00	QC 5 - 10		DAG 40 AUG 15 2019 BEB 19-08-15
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Powdercoat - 1 White Gl(A)-B4B	2 pcs	7/12/19		0.00	0.16	Powdercoat - 1 - B4B		BEB 19-08-15
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	2 pcs	7/12/19		0.00	0.00	QC 3 - 10		
							QC 3 - 13		

Plex 6/11/19 1:41 PM Dart.lajeunesse.marie

				QC 3 - 15					
				QC 3 - 17					
				QC 3 - 18					
				QC 3 - 2					
				QC 3 - 28					
				QC 3 - 3					
				QC 3 - 30					
				QC 3 - 34					
				QC 3 - 36					
				QC 3 - 41					
				QC 3 - 51					
				QC 3 - 58	Smb 19/8/21				
				QC 3 - 59					
				QC 3 - 68					
				QC 3 - 9					
				QC 3 - 40					
				QC 3 - 19					
				QC 3 - 43					
				QC 3 - 24					
150 Small Fab - 2 - B4B	2 pcs	7/12/19	0.00 0.17	Small Fab - 1 - B4B	Smb 19/8/21				
				Small Fab - 2 - B4B					
				Small Fab - 3 - B4B					
				Small Fab - 4 - B4B					
				Small Fab - 5 - B4B					
				Small Fab - 6 - B4B					
				Small Fab - 7 - B4B					
160 QC 5	2 pcs	7/12/19	0.00 0.00	QC 5 - 10					
				QC 5 - 12					
				QC 5 - 17					
				QC 5 - 18					
				QC 5 - 19					
				QC 5 - 22					
				QC 5 - 24					
				QC 5 - 3					
				QC 5 - 43					
				QC 5 - 49					
				QC 5 - 51					
				QC 5 - 58					
				QC 5 - 68					
				QC 5 - 9					
				QC 5 - 50					
				QC 5 - 30					
				QC 5 - 40					
				170 Packaging 3-1 - Stock - B4B	2 pcs	7/12/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS AUG 21 2019 40 9-89
								Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B									
Packaging 3 - 4 - B4B									
Packaging 3 - 5 - B4B									
Packaging 3 - 6 - B4B									
Packaging 3 - 7 - B4B									
Packaging 3 - 8 - B4B									
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
180 QC 21 - SA	2 pcs	7/12/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89				
				QC 21 - SA - 70					
				QC 21 - SA - 53					

Part Op 100 - (Small Fab) Press D2805-2 and D2809 into arm as per Dwg D2803
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O

AUG 21 2019
 DAS 40
 9-89

AUG 22 2019

5193459 120 - White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum START TIME: 1:00 OVEN TEMPERATURE: 375°
 FINISH TIME: 1:15
 130 - QC3- Inspect Part Finish
 150 - (Small Fab) Assemble as per Dwg D2803.
 160 - QC5- Inspect part completeness to step on W/O
 170 - Identify as per dwg & Stock Location:
 180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2803-2	Bracket	2 pcs (1 ea)	100-Small Fab - 1	5155479
D2805-2	Stop	2 pcs (1 ea)	100-Small Fab - 1	5157197
D2809	Washer	2 pcs (1 ea)	100-Small Fab - 1	5146049
AN3C16A	Bolt <i>over 1000</i>	4 Ea (2 ea)	150-Small Fab - 2 - B4B	5142498
D3672-15	Phenolic Washer <i>51047</i>	8 pcs (4 ea)	150-Small Fab - 2 - B4B	5051095
MS21043-3	Nut <i>ST302</i>	4 Ea (2 ea)	150-Small Fab - 2 - B4B	5042894
				5167305

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2803-2	2	8	0
	D2805-2	2	23	0
	D2809	2	28	0
150-Small Fab - 2 - B4B	AN3C16A	4	20	0
	D3672-15	8	407	0
	MS21043-3	4	1,213	0

Part Specifications

Specifications could not be found.

Plex 6/11/19 1:41 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen Street
New Kesbury, ON K64 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S205363



Part: D2803-042

Job No: 196312

Serial No/Batch: S205363

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/14/19

A handwritten signature or mark, possibly "L. O. O.", located at the bottom right of the page.